CIGARETTE SPECIFICATION

MANUFACTURING CENTER
LARK MILDS KS SP AUSTRALIA TAR/NIC/CO
BRAND CODE-9300 (AUS)

EFFECTIVE DATE: 10/11/89
AUSTRALIA

APPLIES TO EXPORT FORMULAS: 69

CIGARETTE LENGTH	: 84.0	MM	FTC TAR	: 10.0 MG/CIGT	9.5 - 12.0	
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 63.0	MM				
FILTER LENGTH	: 21.0	MM	NICOTINE	: < 1.20 MG/CIGT		
TIPPING LENGTH	: 25.000	MM	CO	: <15.0 MG/CIGT		
TOTAL R.T.D.	: 4.50	IN. H2O				
DILUTION TARGET	: 33.0 +/-	5.0 %				

TIPPING PAPER /USE UP: 50MM X 3000M CORK TWL GSR-98 12-659-F LASER PERF.
REPLACE WITH : 50MM X 3000M CORK TWL GSR-98 12-659-G LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
31.00 1.50 27.00 5.0 X 20MM

TIPPING ADHESIVE : NATIONAL 72-2782 PVA 62-069-A
: NATIONAL 32-1979 PVA 61-216-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-448-A
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A5120 - 12.50% LARK MILDS SP
** NO TROPICAL FOR THE LARK MILDS BLEND **

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.0% (KC611/EC511) 10-022-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: L&M MAROON 85864 (MK 9/MK 10/PROTOS) 60-509-A

PRINT DIE : LARK MILDS

2057684612

COMMENTS : AUSTRALIA GOVERNMENT AGREED METHOD IS FTC/30MM
: BUTT.

REASON FOR CHANGE : TIPPING PAPER PRESSURE DROP TARGET CHANGED FROM
: 0.50CM (12-659-F) TO 0.25CM (12-659-G) ON A USE UP
: AND REPLACE BASIS TO INCREASE DILUTION LEVEL TO
: TARGET. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : A.M. MILBURN
PREPARATION DATE : 10/10/89
PRINTING DATE : 10/10/89
PRINTING TIME : 14:10:51

APPROVED BY: J E Bicknell

"SUPERCEDES" SPECIFICATION DATED: 6/01/88

Source: https://www.industrydocuments.ucsf.edu/docs/ylhm0004